

# Accucraft BR 45

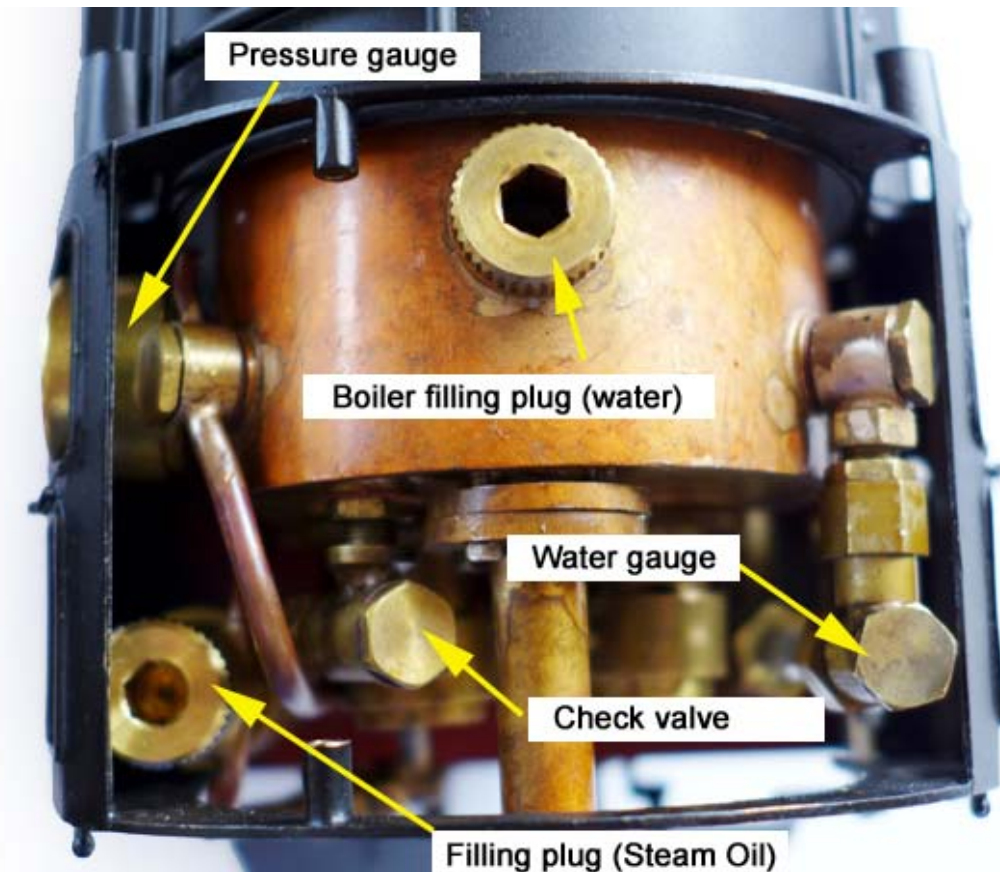
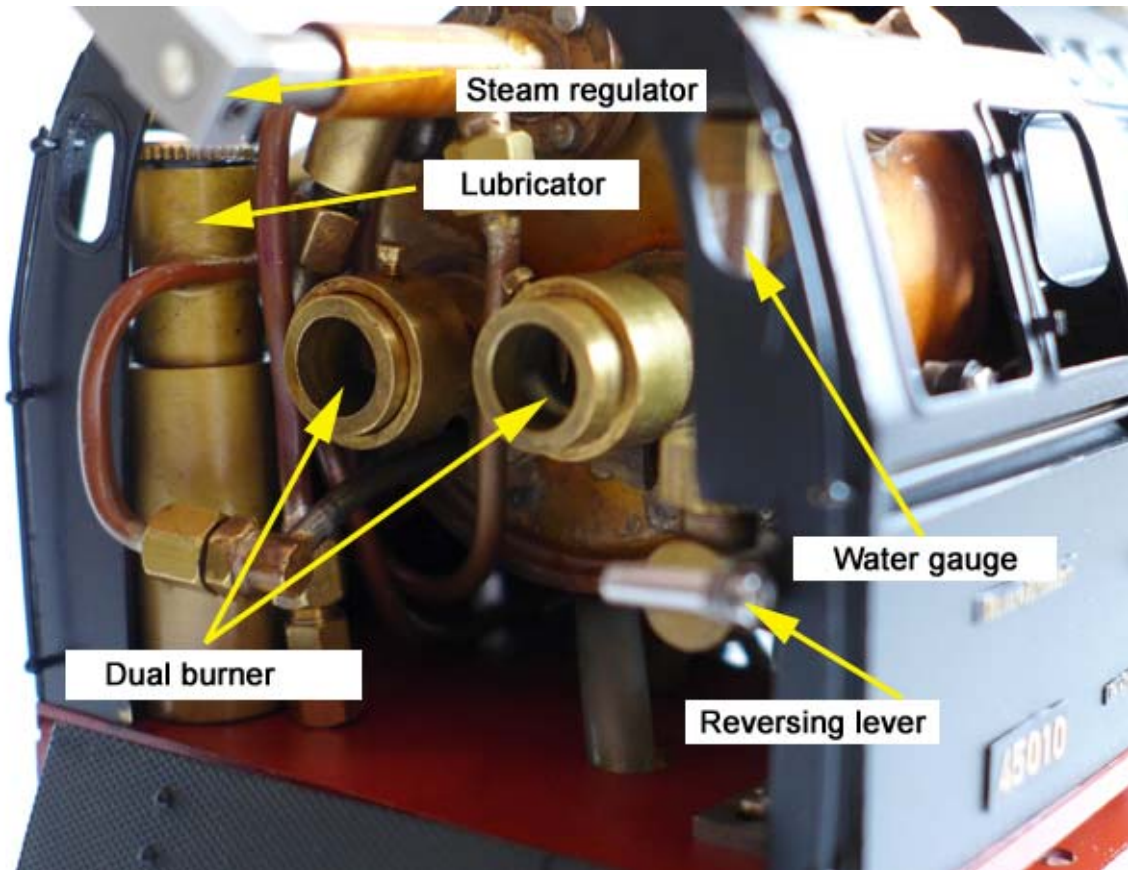
## Specific features

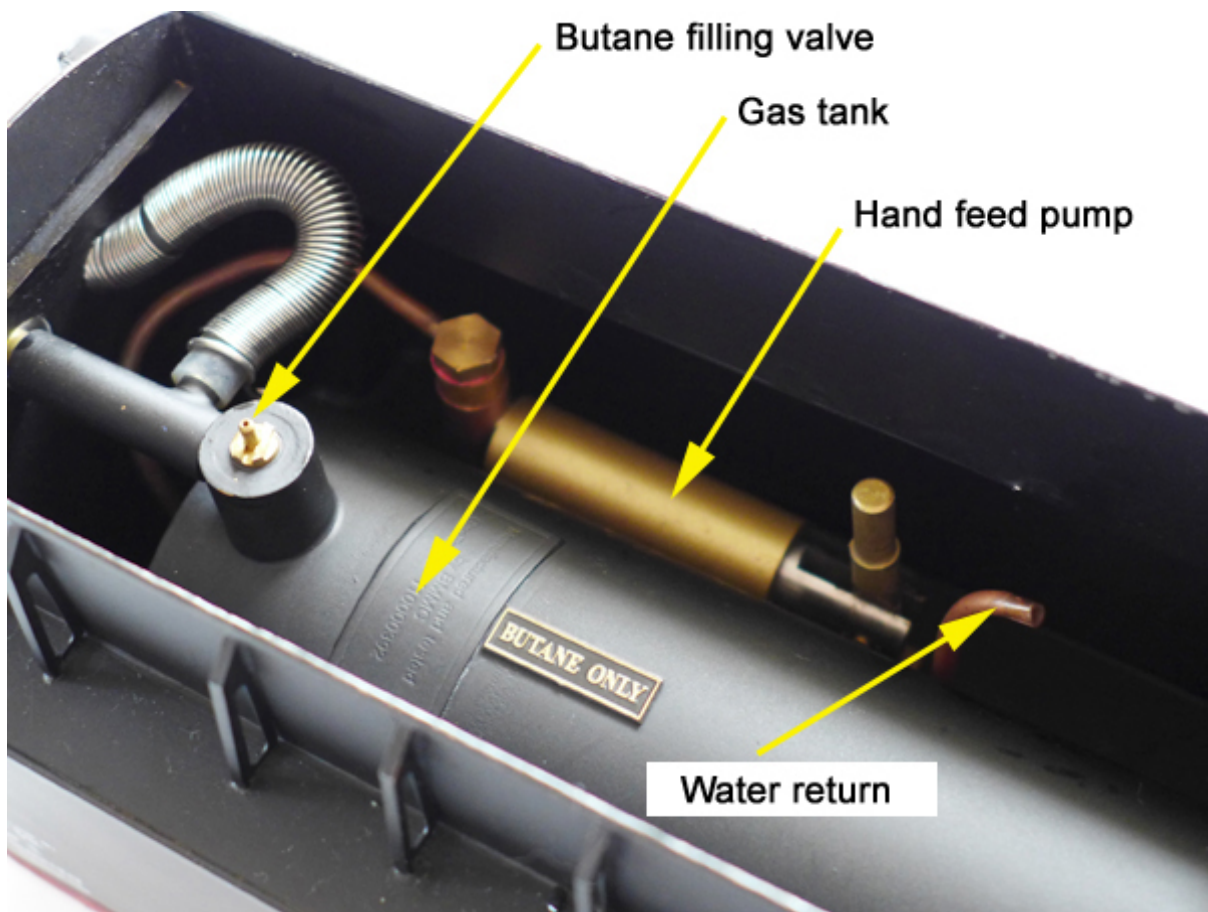
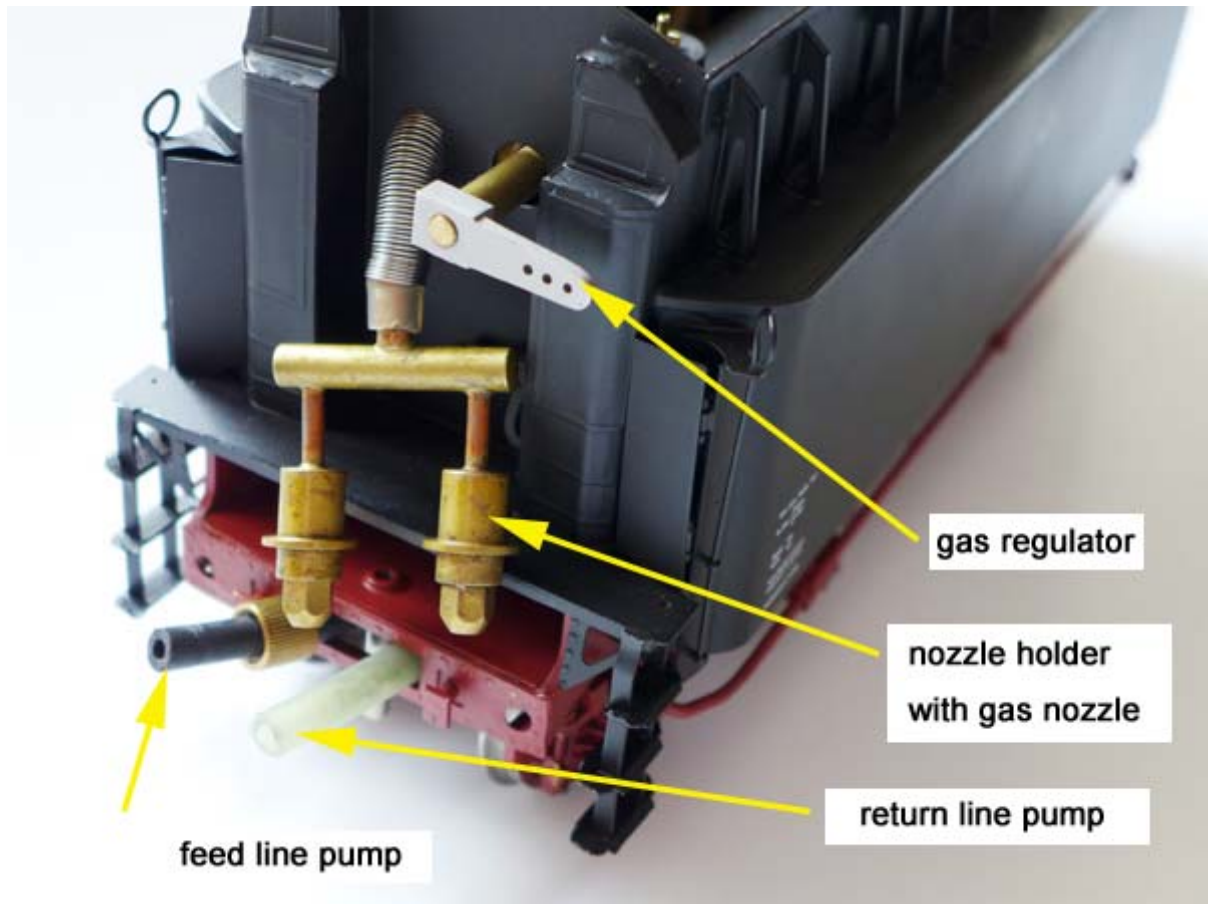


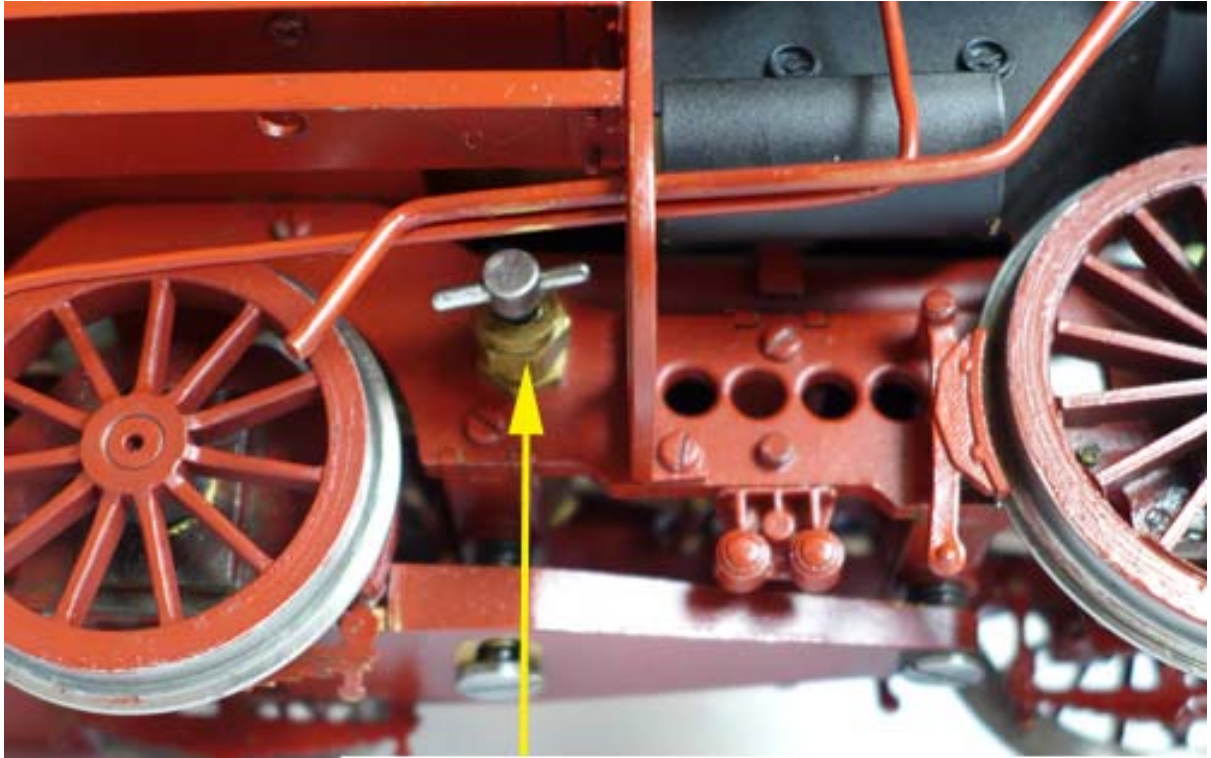
1. Unpack the Locomotive and Tender. Open the wooden boxes and remove carefully the foam material. There are a lot of small parts that can brake or bend. Notice or mark the positions of the parts foam.
2. To carry the cold Locomotive take it with two fingers of the left hand to the left and right underneath the smoke chamber, with the right hand hold the locomotive under the rear frame of the cabin. Do not carry the locomotive when it is hot and under steam. Do not touch it on the smoke deflectors and buffer beam on the front, parts can brake or bend.
3. Put the locomotive on a piece of foam material and check all srews and moving parts if they are OK. Then lubricate all moving points, especially the inner valve gear from 3<sup>rd</sup> inner cylinder, the eccentrics and pump piston from the axle pump.
4. Fill in water, butane gas and steam oil (only steam oil, other oil will damage the loco) and heat up the loco. Please be shure that the two tubes from the tender are connected to the loco. Pump some water from the tender in the boiler of the loco so that the feed line is full with water. Open the adjustment screw from the axle pump ¼ turn. When the loco is running please check that the water level in the tender decreases.

The further handling is like any other Live Steam Locomotive.

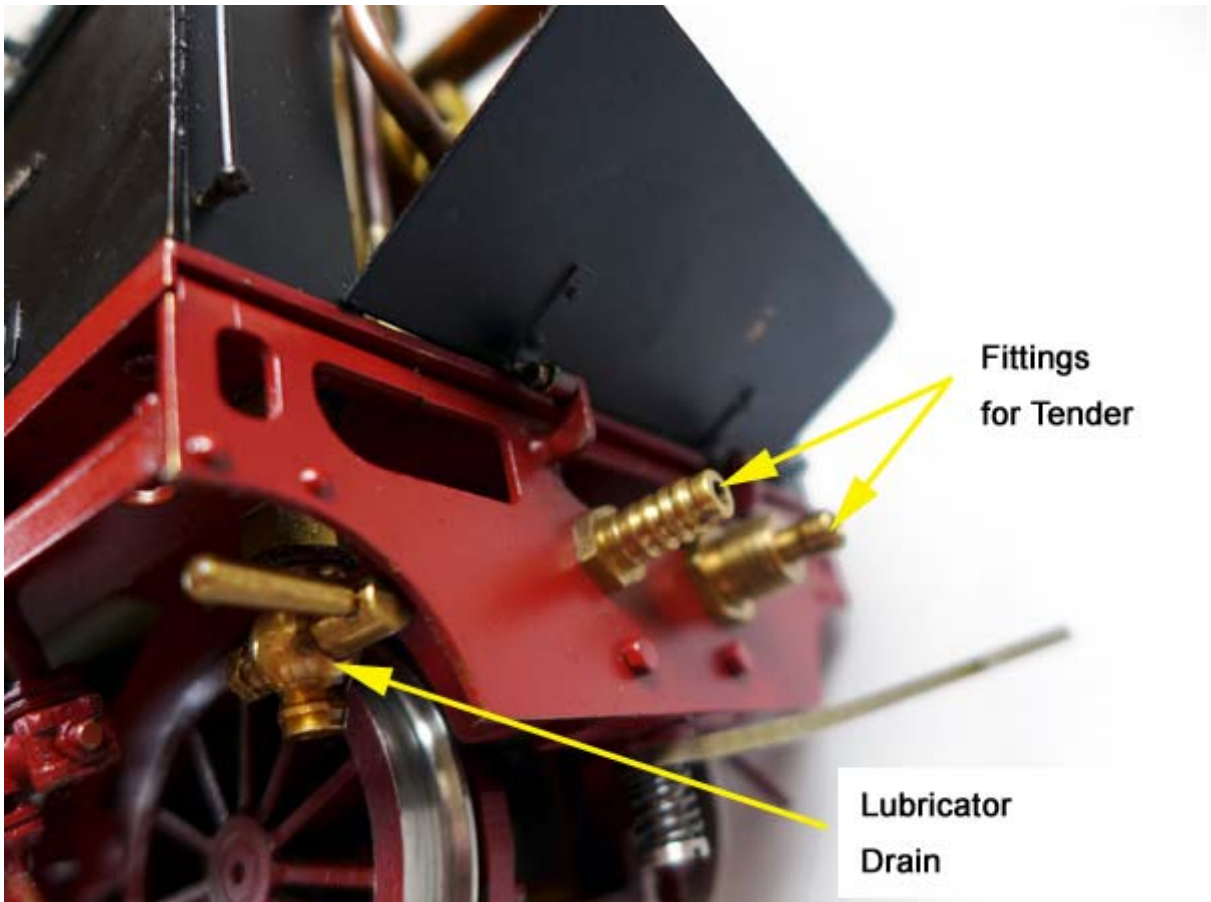
Available accessories from us: Lubrican Oil, Steam Cylinder Oil (ISO 220 and ISO 460), Gas filling adapter, Metal syringes.





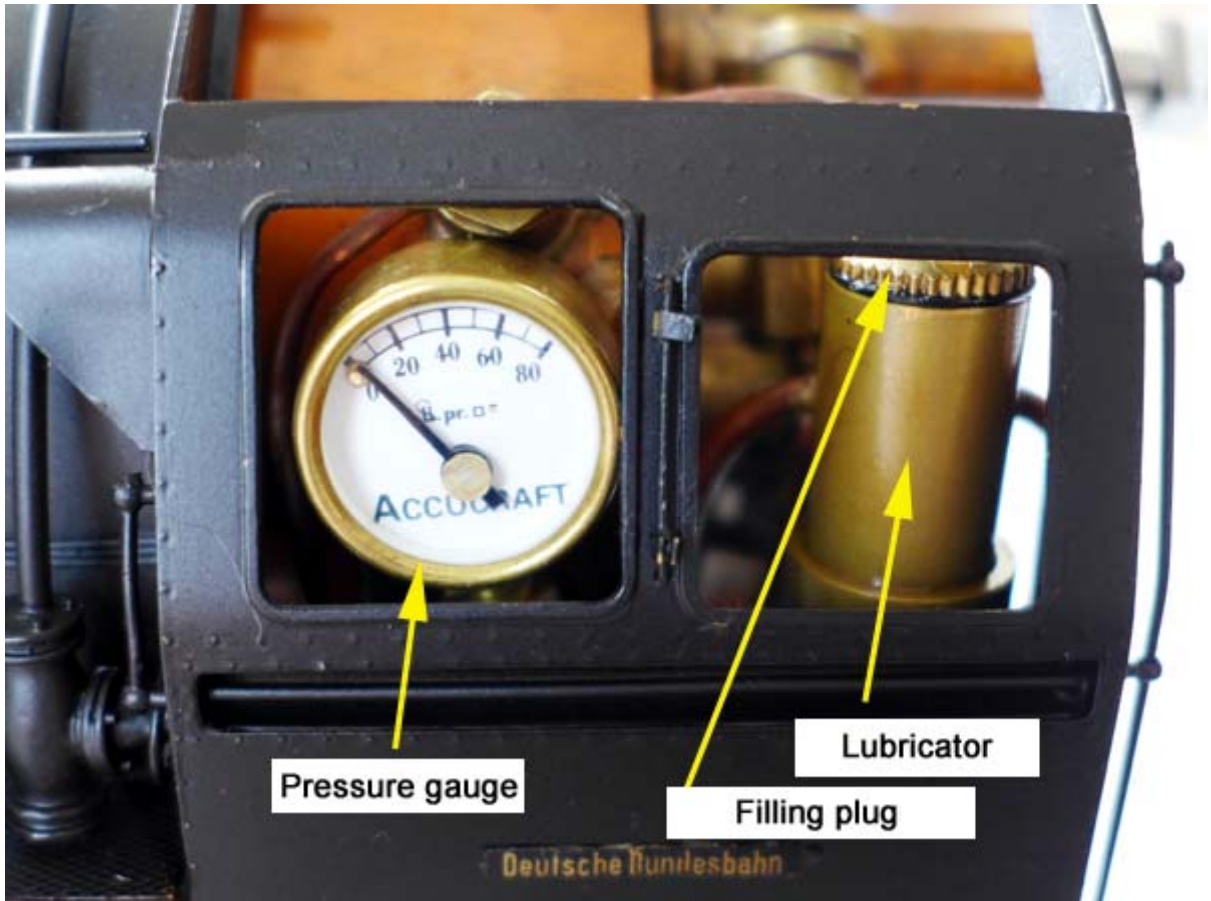
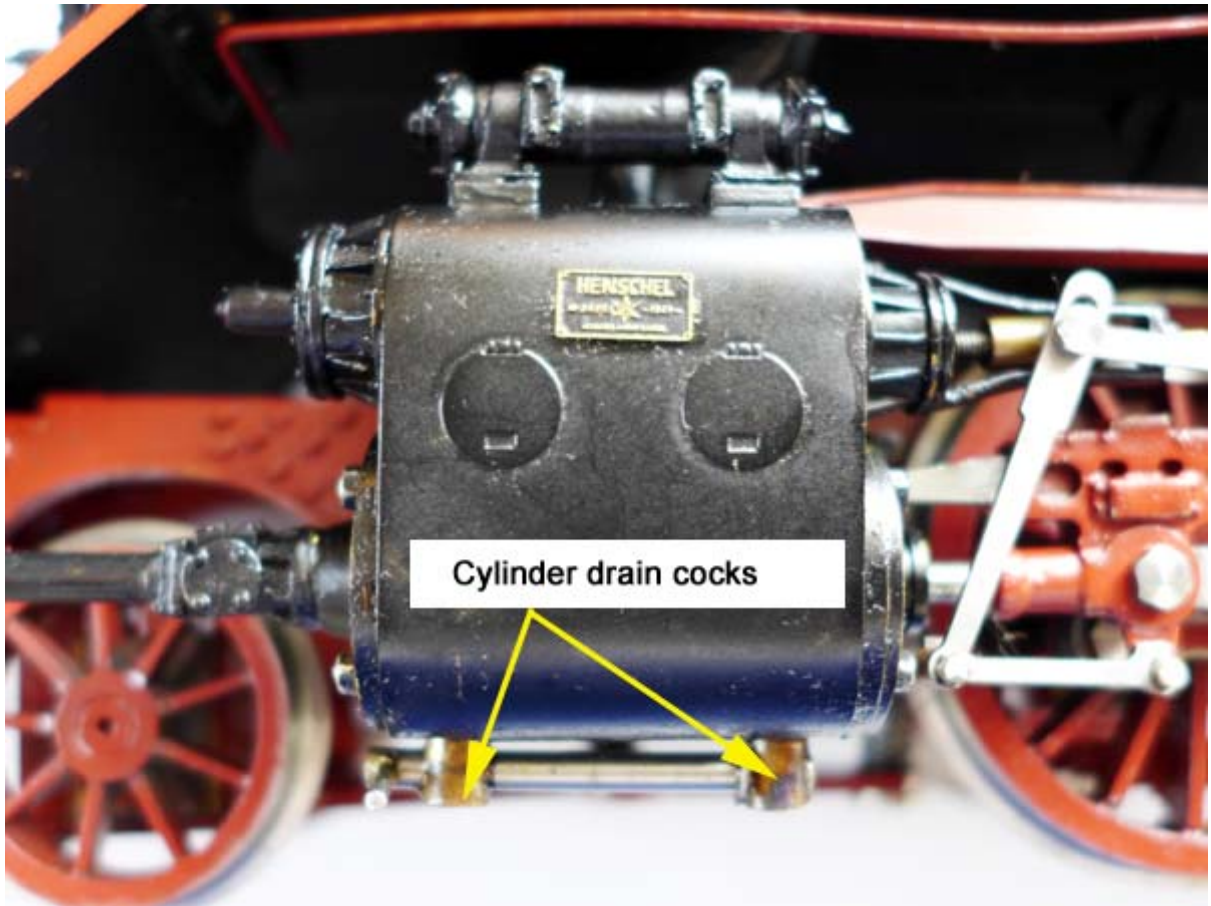


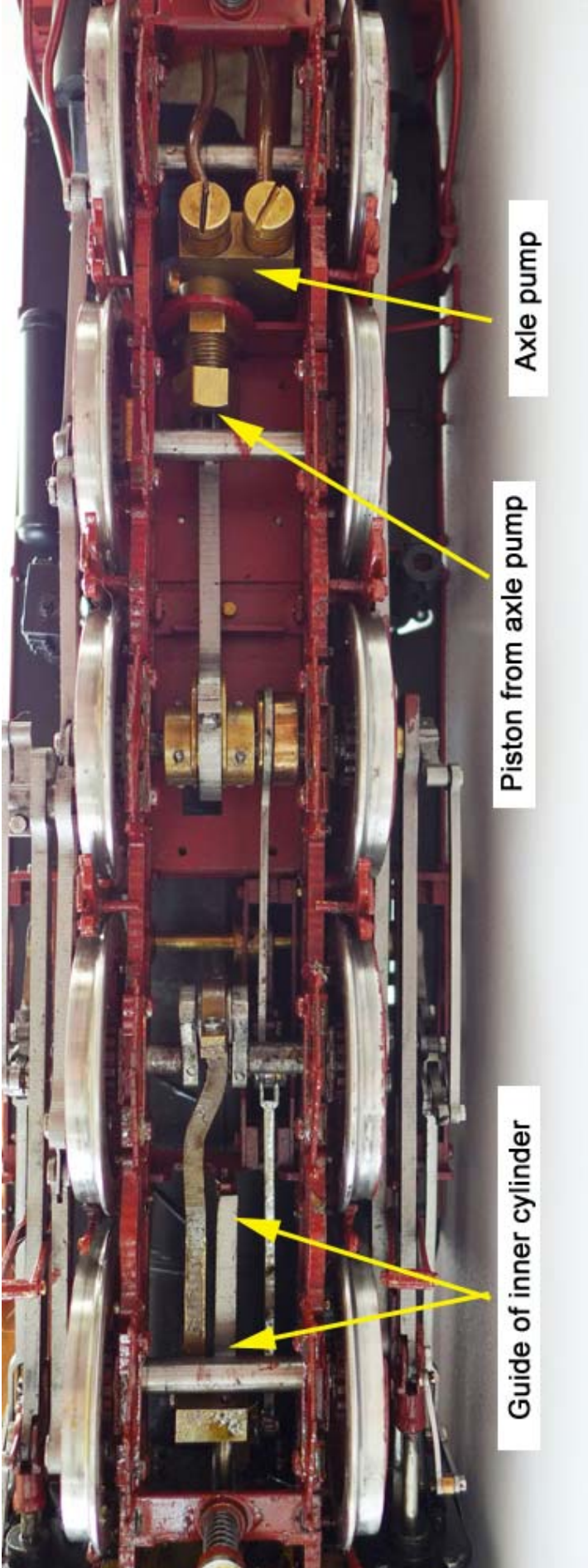
Adjustment screw for axle pump:  
closed clockwise, open 1/4 of round



Fittings  
for Tender

Lubricator  
Drain

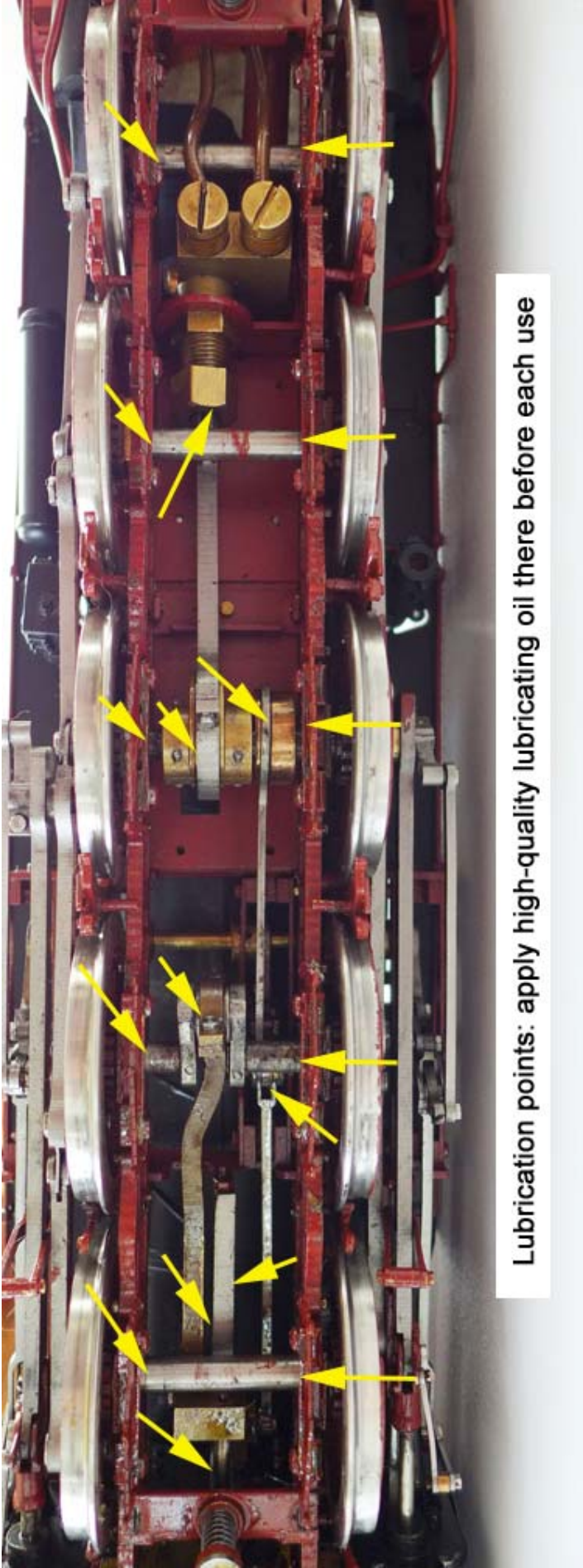




Axle pump

Piston from axle pump

Guide of inner cylinder



Lubrication points: apply high-quality lubricating oil there before each use

